for further approvals, see pageSeite 9

OEM pressure sensor For mobile working machines Model MH-4

WIKA data sheet PE 81.63



Applications

Working and control pressure measurement in:

- Construction machinery
- Agricultural and forestry machinery
- Mobile cranes and mobile elevating work platforms (MEWP)
- Material handling and municipal vehicles



Special features

- Developed for the extreme operating conditions in mobile working machines
- Reliability and highest accuracy over the entire life cycle
- Customer-specific adaptations and individualization
- High production capacities

Description

The model MH-4 is a powerful, reliable and extremely resilient pressure sensor for mobile working machines. Even under demanding conditions, the maintenance-free sensor delivers constant, precise measured data and ensures high operational safety. Thus it is the ideal choice for OEM use.

Developed for the specific requirements in mobile working machines

The model MH-4 meets high demands and measures with high precision at temperatures between -40 and +125 °C [-40 ... +257 °F]. With its up to 3 times overpressure limit, the sensor withstands hydraulic pressure spikes – and is optionally available with a restrictor. Thanks to metallic shielding, the model MH-4 works interference-free at field strengths of up to 100 V/m. In addition, vibrations up to 40 g and shocks up to 100 g have no influence on the measurement quality.

Highest reliability over the entire life cycle

OEM pressure sensor, model MH-4

Whether dust, humidity, heat or mechanical stress: The model MH-4 pressure sensor is optimised for mobile use, particularly safe in operation and thus continuously dependable. The maintenance-free instrument design ensures a particularly low total cost of ownership. Even after more than 100 million load cycles, the long-term drift is still less than 0.1 % FS.

Think big - with WIKA as an OEM supplier

Secure supply chains, high quality standards and a comprehensive range of services worldwide make WIKA a reliable OEM supplier – especially for large volume orders. Model MH-4 pressure sensors are available directly, in high quantities, with commonly used electrical connections and pressure connections. Customer-specific interfaces and adaptations can be realised together – including an option for brand labelling.

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Specifications

Accuracy specifications		
Non-linearity per IEC 62828-1	$\leq \pm 0.25$ % of span (BFSL) ¹⁾	
Accuracy	→ See "Max. measured error per IEC 62828-1"	
Max. measured error per IEC 62828-1	1 % of span	
Total probable error per IEC 62828-2	→ See "Total probable error" below	
Max. measured error for temperature per IEC 62828-3	\leq +/- 2 K ²⁾	
Long-term drift per IEC 62828-1	$\leq \pm 0.1$ % of span	
Reference conditions	Per IEC 62828-1	

1) $\leq \pm 0.35$ % of span (BFSL) with output signals 0 ... 5 V and 0 ... 10 V 2) With a difference of 85 K between start and end of measuring range

Total probable error

Accuracy including non-linearity, hysteresis, non-repeatability, zero and span tolerance, temperature effects and long-term stability.

Measuring ranges \geq 40 ... \leq 1,000 bar:



Measuring ranges $\geq 6 \dots < 40$ bar:

Measuring ranges	Temperature limit		
	20 °C [68 °F]	50 °C [122 °F]	80 °C [176 °F]
0 6 bar	≤ ±1,7 %	≤ ±3,4 %	≤ ±5,8 %
0 10 bar	≤ ±1,3 %	≤ ±2,3 %	≤ ±3,8 %
0 16 bar	≤ ±1,0 %	≤±1,6 %	≤±2,7 %
0 25 bar	≤ ±1,0 %	≤±1,3 %	≤ ±2,1 %

Measuring ranges, gauge pressure

bar		psi	
06	0 100	0 100	0 1,500
010	0 160	0 200	0 2,000
016	0 250	0 300	0 3,000
025	0 400	0 400	0 5,000
0 40	0600	0 500	0 8,000
0 60	0 1,000	0 1,000	0 10,000

Measuring ranges, temperature

Temperature	°C	° F	Temperature steps
Measuring range	-40 +125	-40 +257	-
Start of measuring range	-40 +0	-40 +32	In steps of 5K
End of measuring range	+85 +125	+185 +257	In steps of 5K

Since the temperature is measured on the thin-film element, the real response time to the medium temperature depends on the installation details. The difference between the start and end of the measuring range must be at least 85 °C [185 °F].

Further details on: Measuring range	
Units	bar, psi, MPa
Maximum working pressure	Corresponds to the upper measuring range value / measuring range full scale value
Overpressure limit per IEC 62828-1	The overpressure limit is based on the measuring range. Depending on the selected process connection and sealing, restrictions in overpressure limit can result.
Measuring ranges \leq 400 bar [\leq 5,000 psi]	3 times
Measuring range 600 bar [8,000 psi, 10,000 psi]	2 times
Measuring range 1,000 bar	1.5 times
Vacuum resistance	Yes

Process connection				
Standard	Thread size	Max. measuring range	Overpressure limit	Sealing
DIN EN ISO 1179-2 (formerly DIN 3852-E)	G ¼ A	600 bar [8,700 psi]	858 bar [12,400 psi]	NBRFPM/FKM
DIN EN ISO 9974-2 (formerly DIN 3852-E)	M14 x 1.5	600 bar [8,700 psi]	858 bar [12,400 psi]	
ISO 6149-2	M14 x 1.5	600 bar [8,700 psi]	858 bar [12,400 psi]	
JIS B2351-1	G ¼ B x 10, form O with collar	600 bar [8,700 psi]	858 bar [12,400 psi]	
	G 3/8 A, form O with collar	600 bar [8,700 psi]	858 bar [12,400 psi]	
SAE J514	7/16-20 UNF-2A, O-ring BOSS	600 bar [8,700 psi]	858 bar [12,400 psi]	
(Compatible for threa- ded holes SAE J1926)	9/16-18 UNF-2A, O-ring BOSS	600 bar [8,700 psi]	858 bar [12,400 psi]	
	3/4-16 UNF-2A, O-ring BOSS	600 bar [8,700 psi]	858 bar [12,400 psi]	
SAE J514	7/16-20 UNF-2A, sealing cone 74°	800 bar [11,600 psi]	1,144 bar [16,500 psi]	-
ANSI/ASME B1.20.1	1/8 NPT	400 bar [5,800 psi]	572 bar [8,200 psi]	
	1⁄4 NPT	1,000 bar [14,500 psi]	1,430 bar [20,700 psi]	
KS	PT 1⁄4	1,000 bar [14,500 psi]	1,430 bar [20,700 psi]	
	PT 3⁄8	1,000 bar [14,500 psi]	1,430 bar [20,700 psi]	
ISO 7	R 1⁄4	1,000 bar [14,500 psi]	1,430 bar [20,700 psi]	
	R 3⁄8	1,000 bar [14,500 psi]	1,430 bar [20,700 psi]	
EN 837	G 1/8 B	400 bar [5,800 psi]	572 bar [8,200 psi]	Copper
	G ¼ B	1,000 bar [14,500 psi]	1,430 bar [20,700 psi]	Stainless
	G 3/8 B	1,000 bar [14,500 psi]	1,430 bar [20,700 psi]	31661

Details must be tested separately in the respective application. The specified values for the overpressure limit serve only as a rough orientation. The values depend on the temperature, the sealing used, the selected torque, the type and the material of the mating thread and the prevailing operating conditions.

Further details on: Process connect	tion		
Max. measuring range	\rightarrow See "Process connection" table above		
Overpressure limit	\rightarrow See "Process connection" table above		
Sealing	\rightarrow See "Process connection" table above		
Pressure port diameter	For applications that can lead to pressure spikes, a restrictor with a pressure port of 0.3 mm is available.		
	2.5 mm0.3 mm with mounted restrictor		
Socket wrench suitability	Hexagon (SW 22) integrated into case	Additional hexagon (SW 27) above the pro- cess connection	

Further details on: Process connection

Possible restrictions, sealing	Depending on the choice of sealing on the process connection, there may be restrictions in the permissible temperature limit.
NBR	-40 +100 °C [-40 +212 °F]
FPM/FKM	-20 +125 °C [-4 +257 °F]
Copper	-40 +125 °C [-40 +257 °F]
Stainless steel	-40 +125 °C [-40 +257 °F]

Other process connections and sealings on request

Output signal			
Signal type	Pressure	Temperature	
Current (2-wire)	4 20 mA	-	
Voltage (3-wire)	 DC 0 5 V DC 0 10 V DC 1 5 V DC 1 10 V DC 0.5 4.5 V 	 DC 0 5 V DC 0 10 V DC 1 5 V DC 1 10 V DC 0.5 4.5 V 	
Ratiometric (3-wire)	DC 0.5 4.5 V	DC 0.5 4.5 V	
Load			
Current (2-wire)	\leq (auxiliary power - 7.8 V) / 0.022 A		
Voltage (3-wire)	≥ max. output voltage / 1 mA		
Ratiometric (3-wire)	≥ 4.5 kΩ		
Signal damping	 Without 2/4/9/18/37/75/150 ms 		
Signal clamping	The range of the output signal can be limited. For this purpose, a lower and an upper signal threshold are defined in the sensor electronics. If the output signal reaches these threshold values, the sensor outputs a defined, constant signal value. Therefore, in operation, unwanted pressure or signal ranges are filtered out.		
	WithoutWith		
Diagnostic function	Permanent errors in the sensor electronics and temporary system overpressures can be output through defined constant output signals. A permanent error signal signifies a sensor defect and cannot be reset. The temporary error signal is reset as soon as the system pressure once again lies under the error threshold. In the application, one can therefore realise an efficient system diagnosis.		
	WithoutWith		
Voltage supply			
Auxiliary power	Current output (2-wire), 4 20 mA	DC 8 36 V	
	 Voltage output (3-wire), DC 0 5 V Voltage output (3-wire), DC 0 10 V Voltage output (3-wire), DC 1 5 V Voltage output (3-wire), DC 1 10 V Voltage output (3-wire), DC 0.5 4.5 V 	 DC 8 36 V DC 12 36 V DC 8 36 V DC 12 36 V DC 12 36 V DC 8 36 V 	
	Ratiometric output (3-wire), DC 0.5 4.5 V	DC 5 V ±10 %	
	Max. auxiliary power with UL approval	DC 35 V	
Current supply	Current output (2-wire)	≤ 25 mA	
	Voltage output (3-wire)	≤ 10 mA	
	Ratiometric output (3-wire)	≤ 10 mA	
Overvoltage resistance	DC 48 V (DC 30 V with ratiometric output signal)		

Output signal		
Dynamic behaviour	Pressure	Temperature
Settling time per IEC 62828-1	≤ 1 ms	≤ 10 min
Switch-on time	< 200 ms	-

Other output signals on request

Electrical connection		
Connection type	IP code ¹⁾	Permissible temperature range
Circular connector M12 x 1, code A, 4-pin ²⁾	IP67 per IEC 60529	-40 +125 °C [-40 +257 °F]
Deutsch connector DT04-2P, 2-pin		
Deutsch connector DT04-3P, 3-pin		
Deutsch connector DT04-4P, 4-pin ²⁾		
Delphi connector Metri-Pack series 150, 3-pin		
Cable outlet, IP6K9K, 2- or 3-wire	IP6K9K per ISO 20653	-40 +85 °C [-40 +185 °F]
AMP Micro Quadlok System connector, code A, 3-pin	IP67 per IEC 60529	-40 +125 °C [-40 +257 °F]
AMP Superseal connector 1.5 series, 3-pin		
AMP Seal 16 connector, cone, code A, 3-pin		
AMP Econoseal J Mark II series connector, 3-pin		
VW connector, code I, 4-pin, 2 rows ²⁾		

The stated IP codes only apply when plugged in using mating connectors that have the appropriate IP code.
 Usable for MH-4 with additional temperature output signal

Further details on: Electrical connection		
Connection type	→ See "Electrical connection" table above	
Pin assignment	→ See "Pin assignment" table below	
Ingress protection (IP code) per IEC 60529	→ See "Electrical connection" table above	
Short-circuit resistance	S+ vs. U-	
Reverse polarity protection	U+ vs. U-	
Insulation voltage	DC 500 V (DC 850 V optional)	

Pin assignment

Circular connector M12 x 1, code A, 4-pin				
		2-wire	3-wire	
	U+	1	1	
	U-	3	3	
	S+	-	4	

Cable outlet, IP6K9K, 2- or 3-wire				
		2-wire	3-wire	
	U+	Red (RD)	Red (RD)	
	U-	Black (BK)	Black (BK)	
	S+	-	White (WH)	

Circular connector M12 x 1, code A, 4-pin			
		4-wire	
	U+	1	
	U-	3	
	Ρ	4	
	Т	2	

Delphi connector Metri-Pack series 150, 3-pin			
		2-wire	3-wire
	U+	В	В
	U-	А	А
	S+	-	С

AMP Micro Quadlok System connector, code A, 3-pin				
		2-wire	3-wire	
	U+	3	3	
	U-	1	1	
	S+	-	2	

Deutsch connector DT04-3P, 3-pin			
		2-wire	3-wire
	U+	А	А
$ \begin{pmatrix} B & A \\ O & O \\ C \end{pmatrix} $	U-	В	В
\bigcirc	S+	-	С

Deutsch connector DT04-4P, 4-pin			
		4-wire	
	U+	2	
	U-	1	
	Ρ	4	
	т	3	

VW connector, code I, 4-pin, 2 rows			
		4-wire	
	U+	2	
	U-	1	
	Ρ	4	
	т	3	

AMP Seal 16 connector, cone, code A, 3-pin			
		2-wire	3-wire
	U+	3	3
	U-	1	1
	S+	-	2

AMP Econoseal J Mark II series connector, 3-pin				
		2-wire	3-wire	
	U+	1	1	
$\left(\begin{array}{ccc} 3 & 2 & 1 \\ \hline & \hline & \hline & \hline \end{array} \right) \right)$	U-	3	3	
	S+	-	2	

Deutsch connector DT04-2P, 2-pin			
		2-wire	
	U+	1	
$\begin{pmatrix} O & O \\ 1 & 2 \end{pmatrix}$	U-	2	
	S+	-	

Deutsch connector DT04-4P, 4-pin			
		2-wire	3-wire
	U+	2	2
	U-	1	1
3 2	S+	-	4

VW connector, code I, 4-pin, 2 rows			
		2-wire	3-wire
	U+	2	2
	U-	1	1
	S+	-	4

AMP Superseal connector 1.5 series, 3-pin			
		2-wire	3-wire
	U+	3	3
	U-	1	1
	S+	-	2

Legend

- U+ Positive power supply terminal
- U- Negative power supply terminal
- S+ Analogue output
- P Analogue output, pressure
- T Analogue output, temperature

Material	
Material (wetted)	Stainless steel 304L, PH grade steel
Material (in contact with the environment)	Stainless steel 304L, electrical connection made of highly resistant glass-fibre reinforced plastic (PBT)

Operating conditions			
Medium temperature limit ¹⁾	-40 +125 °C [-40 +257 °F]		
Ambient temperature limit 1)	-40 +125 °C [-40 +257 °F]		
Storage temperature limit	-40 +70 °C [-40 +158 °F]		
Vibration resistance per IEC 60068-2-6	40 g, 10 2,000 Hz		
Permanent vibration resistance per IEC 60068-2-6	10 g, 10 2,000 Hz		
Shock resistance per IEC 60068-2-27	100 g, 11 ms		
Free fall in line with IEC 60068-2-31			
Single instrument	1 m [3.28 ft]		
Multiple packaging	0.5 m [1.64 ft]		
Ingress protection (IP code) per IEC 60529	→ See "Electrical connection"		
Service life	> 100 million load cycles		
EMC (HF field)			
Current output (2-wire)	100 V/m (per ISO 11452-2)		
Voltage output (3-wire)	100 V/m (per ISO 11452-2)		
Ratiometric output (3-wire)	100 V/m (per ISO 11452-2)		

1) Depending on the choice of sealing on the process connection, the electrical connection and the UL approval, there may be restrictions in the medium and ambient temperature. → For restrictions, see "Process connection" and "Electrical connection".

Packaging and instrument labelling		
Packaging	Multiple packaging (up to 25 pieces)	
Instrument labelling	 WIKA product label, lasered Customer-specific product label on request 	

Approvals

Logo	Description	Region
CE	EU declaration of conformity	European Union
	EMC directive EN 61326 emission (group 1, class B) and immunity (industrial environments)	
	Pressure equipment directive	
	RoHS directive	
UK CA	UKCA	United Kingdom
	Electromagnetic compatibility regulations	
	Pressure equipment (safety) regulations	
	Restriction of hazardous substances (RoHS) regulations	

Optional approvals

Logo	Description	Region
c AL us	UL	USA and Canada
	Component approval	
EAE	EAC	Eurasian Economic
	EMC directive	Community

Manufacturer's information and certificates

Logo	Description
-	MTTF: > 100 years
-	China RoHS directive

 \rightarrow For approvals and certificates, see website

Dimensions in mm [in]





Deutsch connector DT04-2P, 2-pin





Delphi connector Metri-Pack series 150, 3-pin



Weight: approx. 80 g [0.18 lbs]

Deutsch connector DT04-3P, 3-pin



Weight: approx. 80 g [0.18 lbs]

Deutsch connector DT04-4P, 4-pin



Weight: approx. 80 g [0.18 lbs]

AMP Superseal connector 1.5 series, 3-pin



Weight: approx. 80 g [0.18 lbs]



Weight: approx. 80 g [0.18 lbs]







Cable outlet, IP6K9K, 2- or 3-wire



Weight: approx. 80 g [0.18 lbs]

AMP Micro Quadlok System connector, code A, 3-pin



Weight: approx. 80 g [0.18 lbs]

VW connector, code I, 4-pin, 2 rows





Additional hexagon at the process connection (SW 27)



Process connections



G	L1
G 1/4 A DIN EN ISO 1179-2	14 [0.55]
M14 x 1.5 DIN EN ISO 9974-2	14 [0.55]



G	L1
G ¼ B	13 [0.51]
G 3/8 B	16 [0.63]



9/16-18 UNF-2A	12.85 [0.51]
7/16-20 UNF-2A	12.06 [0.48]
3/4-16 UNF-2A	11.13 [0.44]





G	L1
1/8 NPT ANSI/ASME B1.20.1	10 [0.39]
1/4 NPT ANSI/ASME B1.20.1	13 [0.51]
R ¼ ISO 7	13 [0.51]
R ¾ ISO 7	15 [0.59]
PT 1/4 KS	13 [0.51]
PT 3/8 KS	15 [0.59]

G	L1
7/16-20 UNF-2A, sealing cone 74°	15 [0.59]





G	L1
G ¼ B	10 [0.39]
G ¾ A	12 [0.47]

Ordering information

Model / Measuring range / Output signal / Process connection / Sealing / Electrical connection

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